

LI910

Description

LI910 is a General Purpose ASA product for compounding, designed to have high rubber content.

Key Features

High Rubber Content

Application

Base Resins for Compounding

| Properties | Condition | Method | Unit | LI910 |
|-----------------------------|--------------------------------------|------------|----------|-----------|
| Physical | | | | |
| Specific Gravity | 23°C | ASTM D792 | | 1.07 |
| Mold Shrinkage | 23°C, 3.2mm | ASTM D955 | % | 0.4 ~ 0.7 |
| Melt Flow Index | 220°C, 10kg | ASTM D1238 | g/10min | 0.5 |
| Mechanical | | | | |
| Tensile Strength at Yield | 23°C, 50mm/min, 3.2mm | ASTM D638 | MPa | 24 |
| Tensile Elongation at Break | 23°C, 50mm/min, 3.2mm | ASTM D638 | %, (Min) | 160 |
| Flexural Strength | 23°C, 10mm/min, 6.4mm | ASTM D790 | MPa | 29 |
| Flexural Modulus | 23°C, 10mm/min, 6.4mm | ASTM D790 | MPa | 900 |
| Izod Impact Strength | Notched, 6.4mm, 23°C | ASTM D256 | J/m | 490 |
| Rockwell Hardness | R-Scale | ASTM D785 | | 42 |
| Thermal | | | | |
| Heat Deflection Temperature | Edgewise, 1.82MPa, 6.4mm, Unannealed | ASTM D648 | °C | 75 |

Note

Typical values can be used only for the purpose of selecting material, and there can be variation within normal tolerances for various colors.

Values given should not be interpreted as specification and not be used for designing part or tool.

All properties, except melt flow index are measured by injection molded specimens after 48 hours storage at 23°C, 50% relative humidity.

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Processing Guide (Extrusion)

| Processing Parameters | Unit | Value |
|-----------------------|------|-----------|
| Drying Temperature | °C | 70 ~ 80 |
| Drying Time | hrs | 3 ~ 4 |
| Moisture Content | % | ~ 0.01 |
| Extrusion Temperature | °C | 180 ~ 250 |

Note

Recommend initial lower temperatures settings to avoid material degradation/hang-up in die & purge material from extruder prior to shutdown.

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